NOTES: UNLESS OTHERWISE SPECIFIED;

PIPING SYSTEMS ABOVE GROUND :
PIPING SYSTEM SHALL BE SCHEDULE 40 SOLID CORE PVC OR ABS PLASTIC PIPE, WITH PLASTIC D.W.V. (DRAIN, WASTE, AND VENT) FITTINGS. ZINC, ALUMINUM OR GALVANIZED TUBING, WITH DIRECTIONAL FLOW ZINC FITTINGS OF NO LESS THAN 16 GAUGE, DESIGNED SPECIFICALLY FOR CENTRAL VACUUM SYSTEMS ARE ALSO ACCEPTABLE.

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IN-GROUND PIPING SYSTEMS THAT ARE SUBJECT TO GROUND FREEZE/THAW CONDITIONS OR EXCESSIVE MOVEMENT SHALL BE CAST IRON WITH NO-HUB FITTINGS AND NO-HUB COUPLINGS (WITH STAINLESS STEEL BAND).

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SYSTEM NOTES:
ALL INTERIOR SURFACES SHALL BE FREE OF BURRS AND OBSTRUCTIONS FOR NON-RESTRICTIVE AIR FLOW.

ABS AND PVC PIPING SHALL BE CUT STRAIGHT AND REMOVED OF BURRS. PIPING SHALL BE ATTACHED TOGETHER USING A PRIMER AND CEMENT (CLEAR PVC CEMENT FOR PVC AND BLACK ABS CEMENT FOR ABS) FOR 100% TIGHT SEAL.

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CHANGES MADE TO VACUUM SYSTEM WITHOUT AUTOVAC CONSULTATION VOIDS ALL AUTOVAC RESPONSIBILITIES AND SYSTEM WARRANTY.

EQUIPMENT WARRANTY INFORMATION: (IF APPLICABLE)
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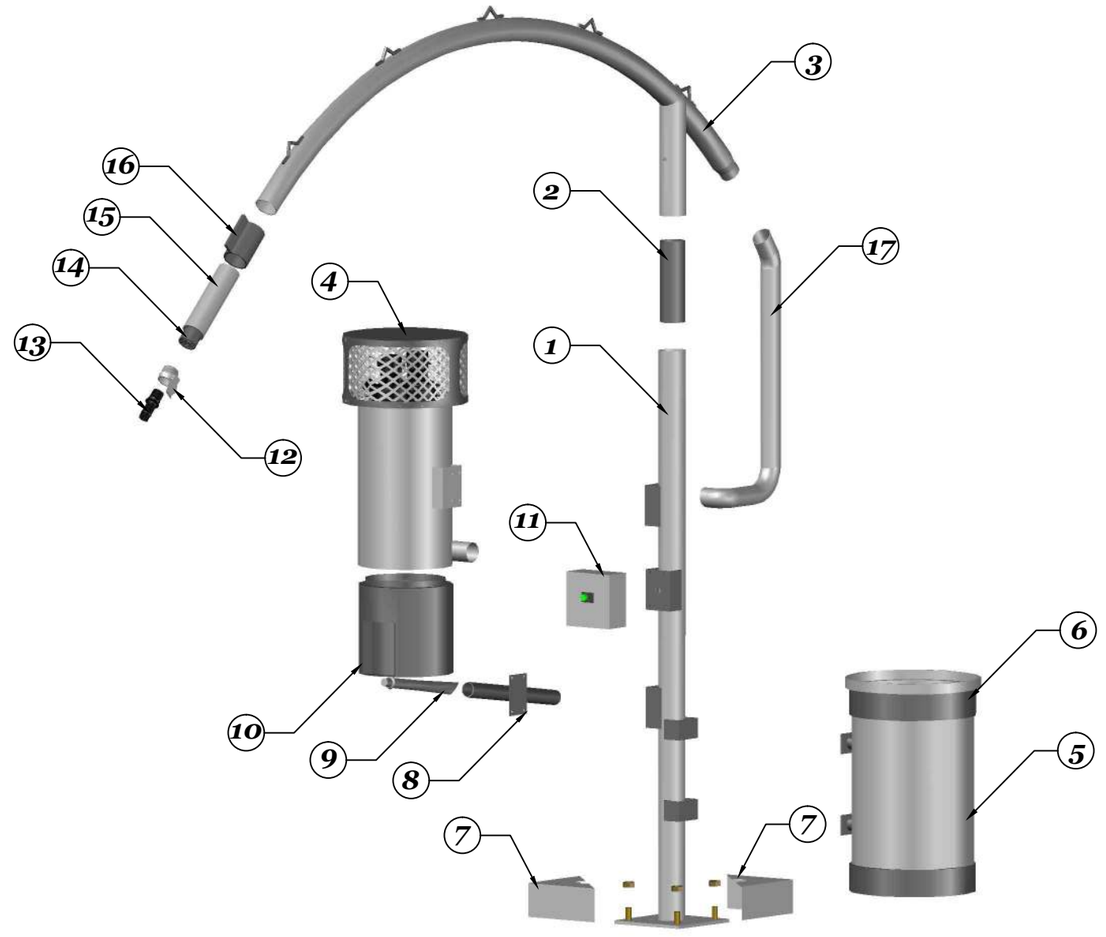


18	FLEXIBLE VACUUM HOSE (NOT SHOWN)
17	VACUUM TO ARCH FLEXIBLE PIPING
16	COMPRESSION COUPLING
15	SINGLE DROP ARCH END
14	FEMALE ADAPTER
13	HOSE ADAPTER
12	INLET VALVE
11	PUSH BUTTON ON / OFF SWITCH
10	JET PAC VACUUM BUCKET
9	CREVICE TOOL
8	CREVICE TOOL HOLDER
7	BASE PLATE COVER
6	TRASH CAN HOLDER
5	TRASH CAN
4	JET PAC VACUUM
3	ARCH
2	STANCHION SLEEVE
1	STANCHION

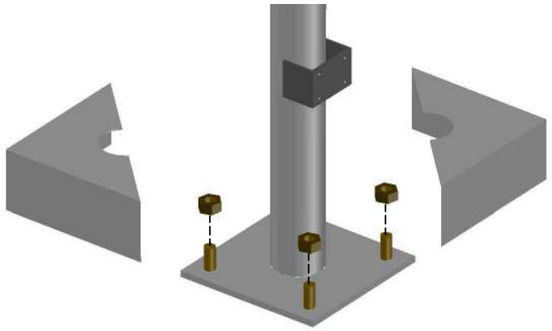
1	JET PAC VACUUM ARCH SYSTEM

AUTOVAC Industrial Vacuum & Air Systems

APPROVED BY:
DATE:
DESCRIPTION:
REVISION NUMBER:
DRAWN BY:

JET PAC VACUUM INSTALLATION INSTRUCTIONS

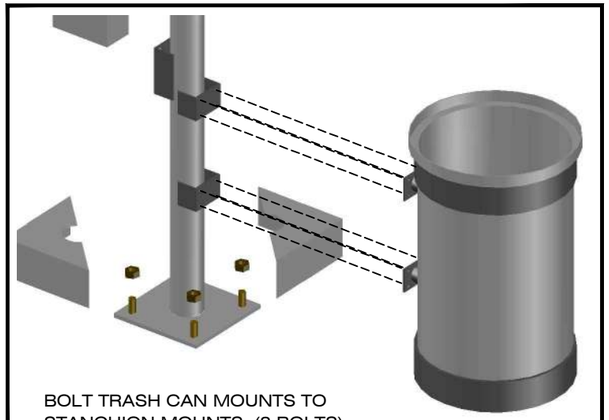
DRAWN BY: WBD	CHECKED BY: XXX	MFG. APPROVAL: XXX	SHEET NO: 1 OF 2
SALES PERSON: XXX	FINAL: XXX	DATE: 10/04/12	CURRENT REV. -



BOLT BASE PLATE DOWN TO EXISTING ANCHOR BOLTS. (4 BOLTS)

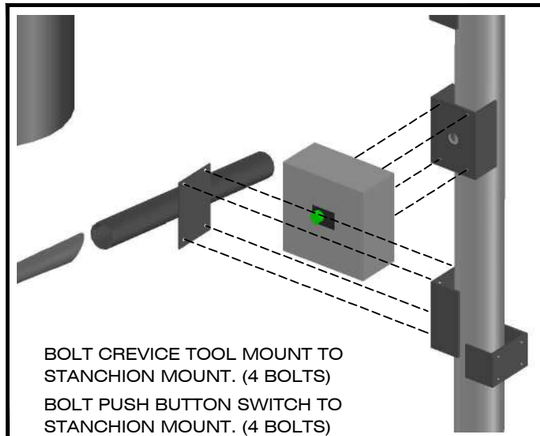
BOLT TOGETHER BOTH HALVES OF BASE PLATE COVER. (2 BOLTS)

1 SECURING STANCHION TO GROUND



BOLT TRASH CAN MOUNTS TO STANCHION MOUNTS. (8 BOLTS)

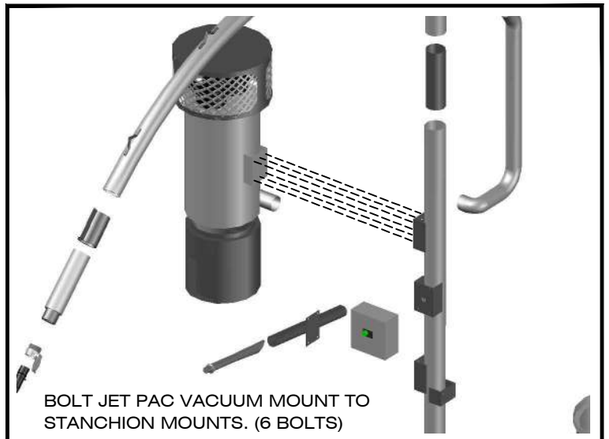
2 MOUNTING TRASH CAN SUPPORT



BOLT CREVICE TOOL MOUNT TO STANCHION MOUNT. (4 BOLTS)

BOLT PUSH BUTTON SWITCH TO STANCHION MOUNT. (4 BOLTS)

3 MOUNTING CREVICE TOOL (4 BOLTS) AND PUSH BUTTON (4 BOLTS)



BOLT JET PAC VACUUM MOUNT TO STANCHION MOUNTS. (6 BOLTS)

4 MOUNTING JET PAC VACUUM

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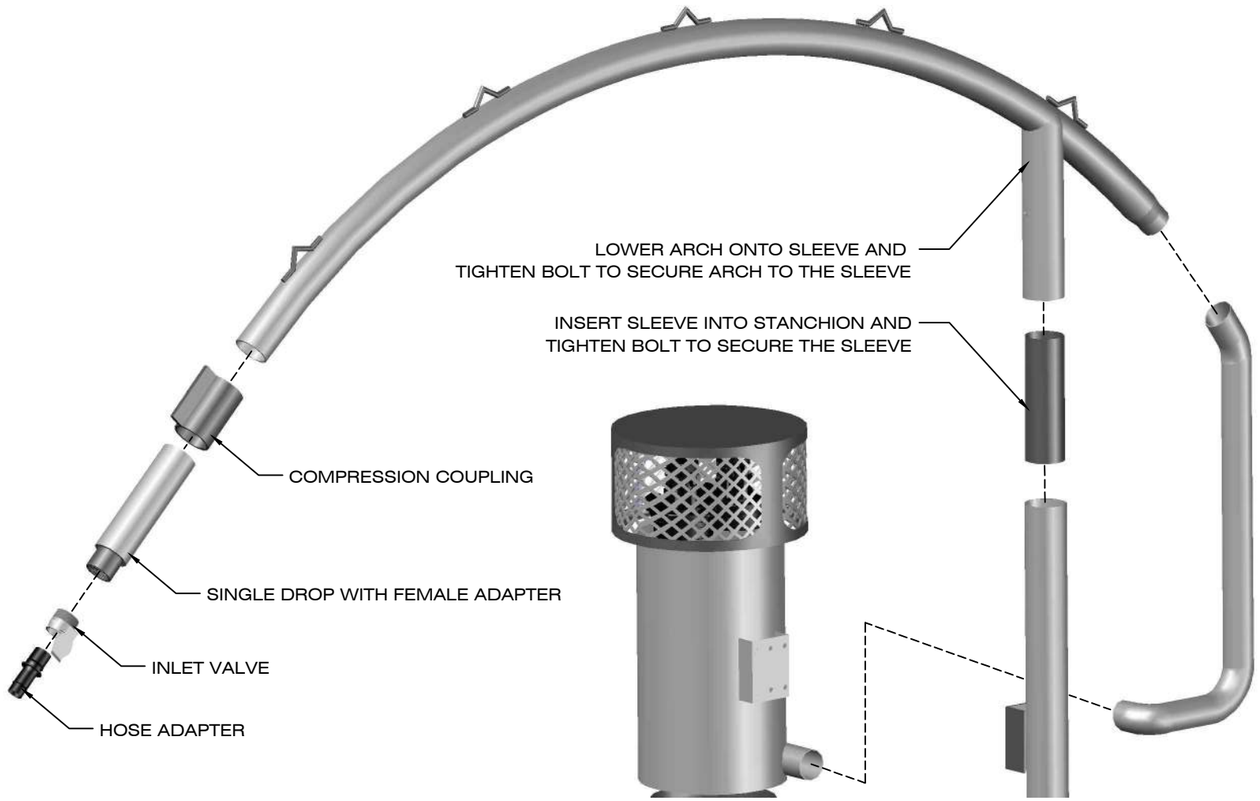

5 SECURING ARCH TO STANCHION

AUTOVAC Industrial Vacuum & Air Systems

APPROVED BY:
DATE:
DESCRIPTION:
REVISION NUMBER:
DRAWN BY:

JET PAC VACUUM INSTALLATION INSTRUCTIONS

DRAWN BY:	CHECKED BY:	MFG. APPROVAL:	SHEET NO:	CURRENT REV.
WBD	XXX	XXX	2 OF 2	-
SALES PERSON:	FINAL:	DATE:		
XXX	XXX	10/04/12		