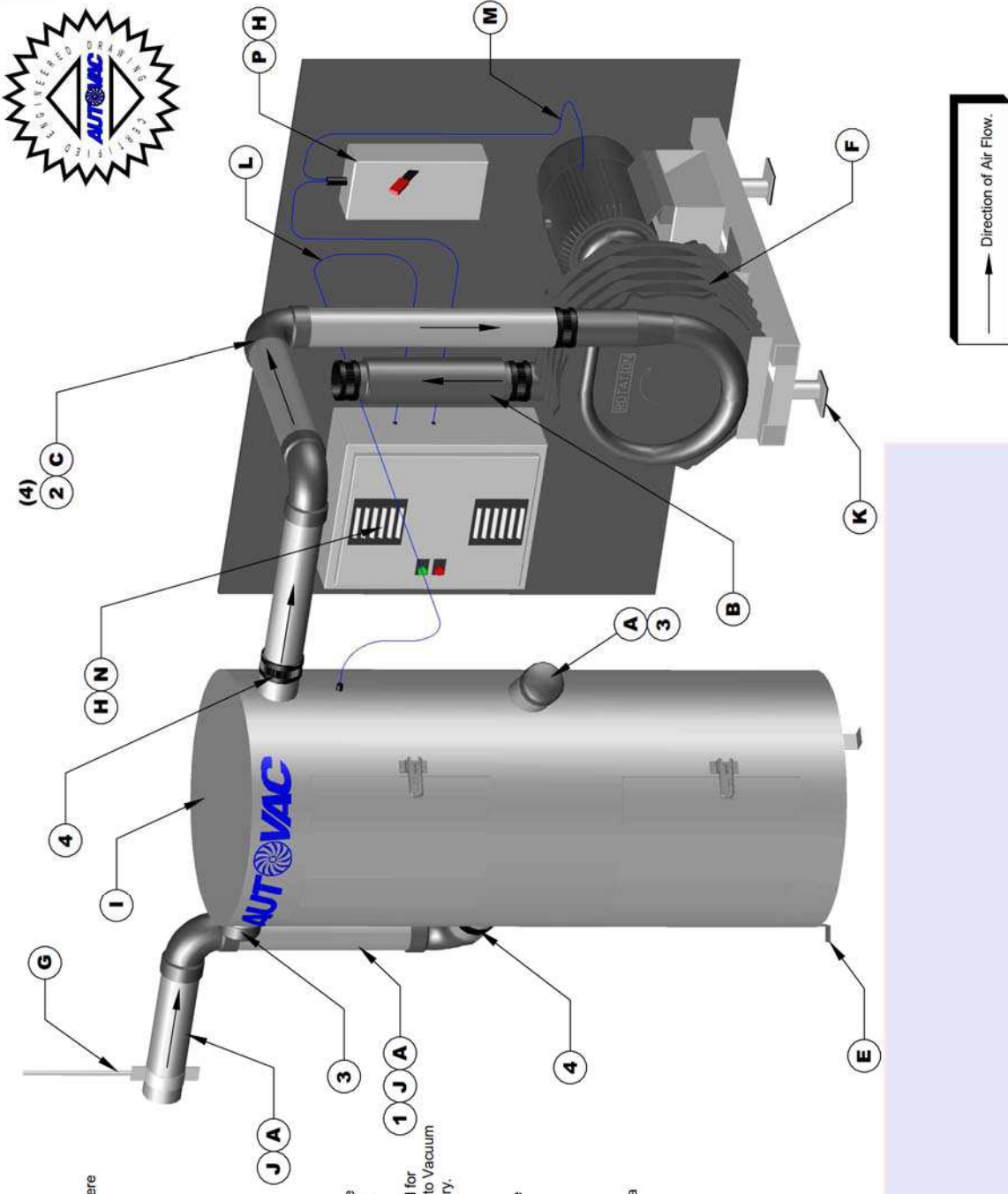


APPROVED BY:	DATE:	DESCRIPTION:



- A** These lines carry dirt and debris from Vacuum Cleaning System, one or two lines are required.
- B** 4" Vacuum Producer exhaust air. Pipe to atmosphere 20 ft. max. with metallic pipe no smaller than 4".
- C** 4" Vacuum Producer inlet air and filter separator vacuum supply line.
- D** Not used
- E** Foot pad leg support, 3 locations typical.
- F** Industrial duty 4 bearing, coupled vacuum producer.
- G** Support pipe every 10 ft. minimum with an approved support hanger system. Never allow pipe to sag. Install hangers as needed. Sway brace as required.
- H** Optional Equipment: Electrical connection required for disconnect switch, magnetic starter or Vacuum IQ to Vacuum Producer per local code. Installation location to vary.
- I** Filter Separator Model # SF101Z.
- J** 4" diameter pipe carries dirt from system. See pipe system drawings.
- K** Foot pad leg support, 3 locations typical. Do not bolt down firm, leave lock nut on stud 1/2" above mounting plate.
- L** Transducer cable from Separator to Vacuum IQ via conduit (supplied by others).
- M** Motor control cable from Vacuum Producer to Vacuum IQ via conduit (supplied by others).
- N** Vacuum I.Q. (Optional)
- P** Disconnect Switch