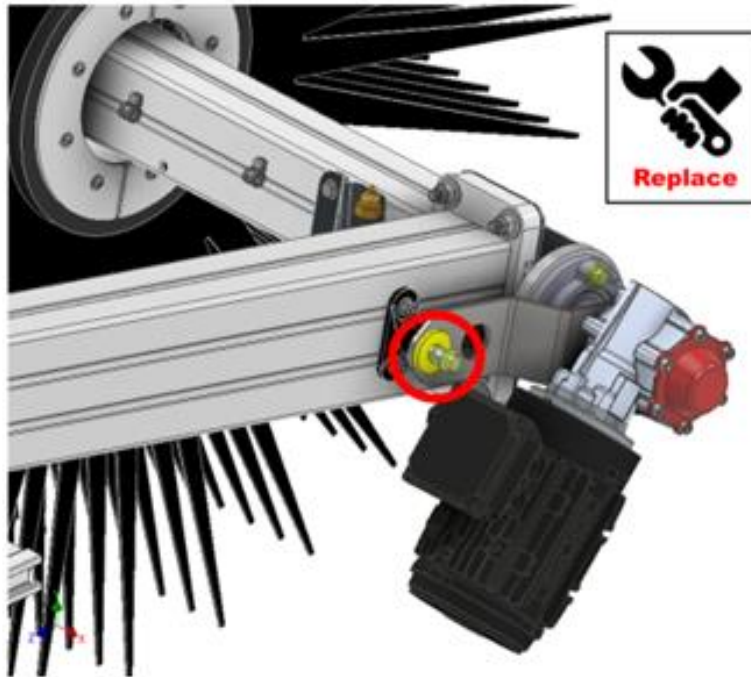


Compact Top Brush Torque Plate Retainer & Sleeve Replacement



Technical Bulletin

October 26, 2021



IMPORTANT: If any questions arise, call Sonny's Technical Support Team at 1-800-327-8723, Ext: 234.


Compact Top Brush Torque Plate Retainer & Sleeve Replacement - October 26, 2021



Sonny's has identified that some **Torque Plates** may have been placed onto assemblies with incorrect bend dimensions. **This could possibly cause increased stress and wear onto the Shaft of the Compact Top Brush if not corrected.** The Kit provided has all the necessary hardware needed to correct the issue. **Please install all components provided as per the instructions in this bulletin.**

The information below covers how to replace the affected hardware and steps to verify equipment and hardware are installed correctly.




 **WARNING: The Power for the Compact Top Brush MUST be Locked Out and Tagged Out before following the procedures in this bulletin.**



- 5/8" Wrench
- Anti-Seize Compound

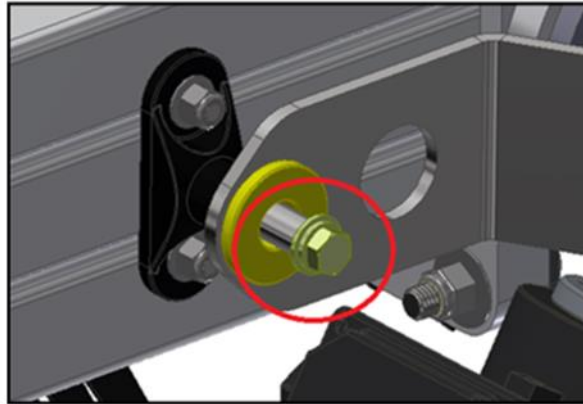


 **IMPORTANT: All parts and components **MUST** be installed, repaired, and retrofitted by experienced and trained technicians. Make sure to follow Local and State Safety Wear Required Regulations to ensure the safety of all personnel. Failure to follow Safety Regulations may result in personal injury, death and/or dismemberment.**

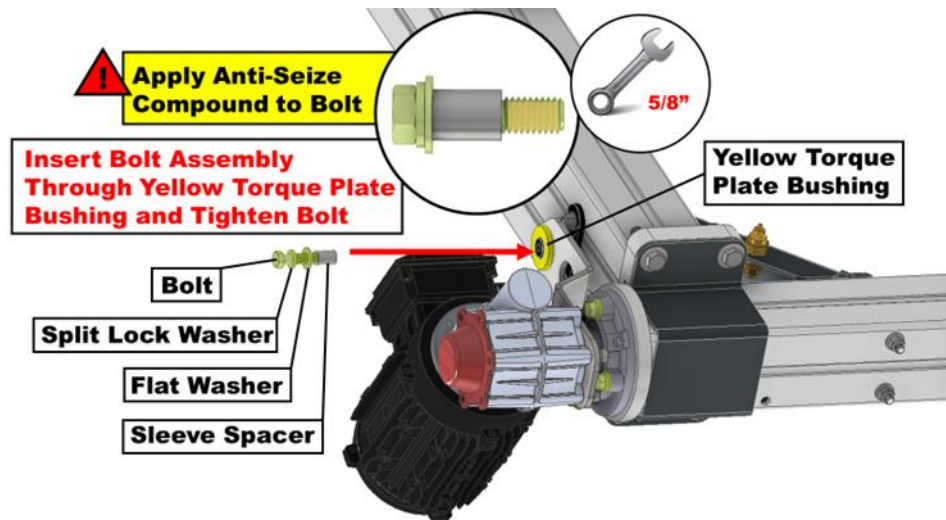
**Compact Top Brush Torque Plate Retainer
& Sleeve Replacement - October 26, 2021**



1. Release the **Air** from the **Control Valve** located in the back room to bring the **Compact Top Brush** to a fully rested downward position.
2. While supporting the weight of the **Motor**, remove the retainer **Bolt** with a **5/8" Wrench** that is circled in the image below.



3. Replace the **Bolt**, **Split Lock Washer**, **Flat Washer**, and **Stainless-Steel Sleeve Spacer** with the components provided in the Kit in the same orientation as the original assembly (see image below). **NOTE: The retainer Sleeve provided in the Kit is longer than the one originally installed.**





Packing List for Kit # 20019770

- 1 of 10011238 – Hex Bolt, 7/16” – 14 x 2.50 Zn Grade 8
- 1 of 10011241 – Slip Lock Washer 7/16” Zn Grade 8
- 1 of 10011240 – Flat Washer, SAE 7/16” Zn Grade 8
- 1 of 20011932 – Sleeve Spacer, Stainless Steel



Changing these components will provide additional spacing to allow the Torque Plate to float and relax into its intended position.



Please contact **Sonny's Tech Support Team** for installation and/or operational questions regarding this Technical Bulletin.

You can also visit our website at www.SonnysDirect.com

DEPARTMENT	PHONE	
Toll Free Main Line	800-327-8723	
Sonny's Tech Support	954-720-4100	Extension 234

Sonnys-Support@SonnysDirect.com