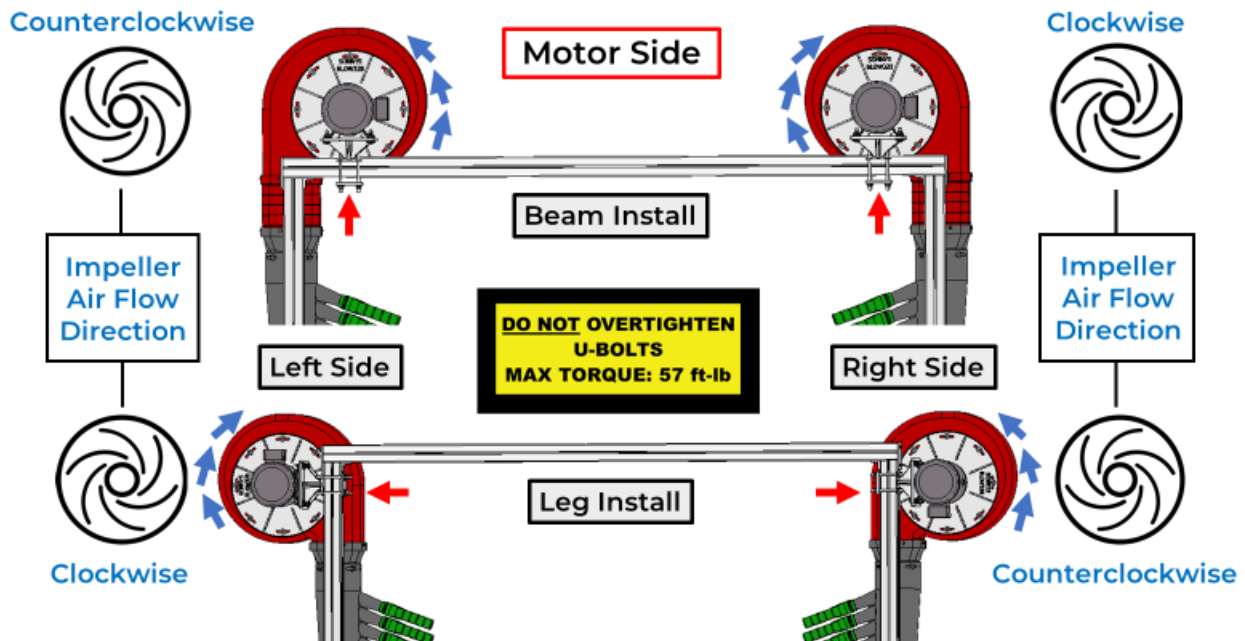




September 24, 2022

Correct Blower

Beam Or Leg Frame Install



Only Use the Given Impeller Configurations
to Insure Blower Optimization

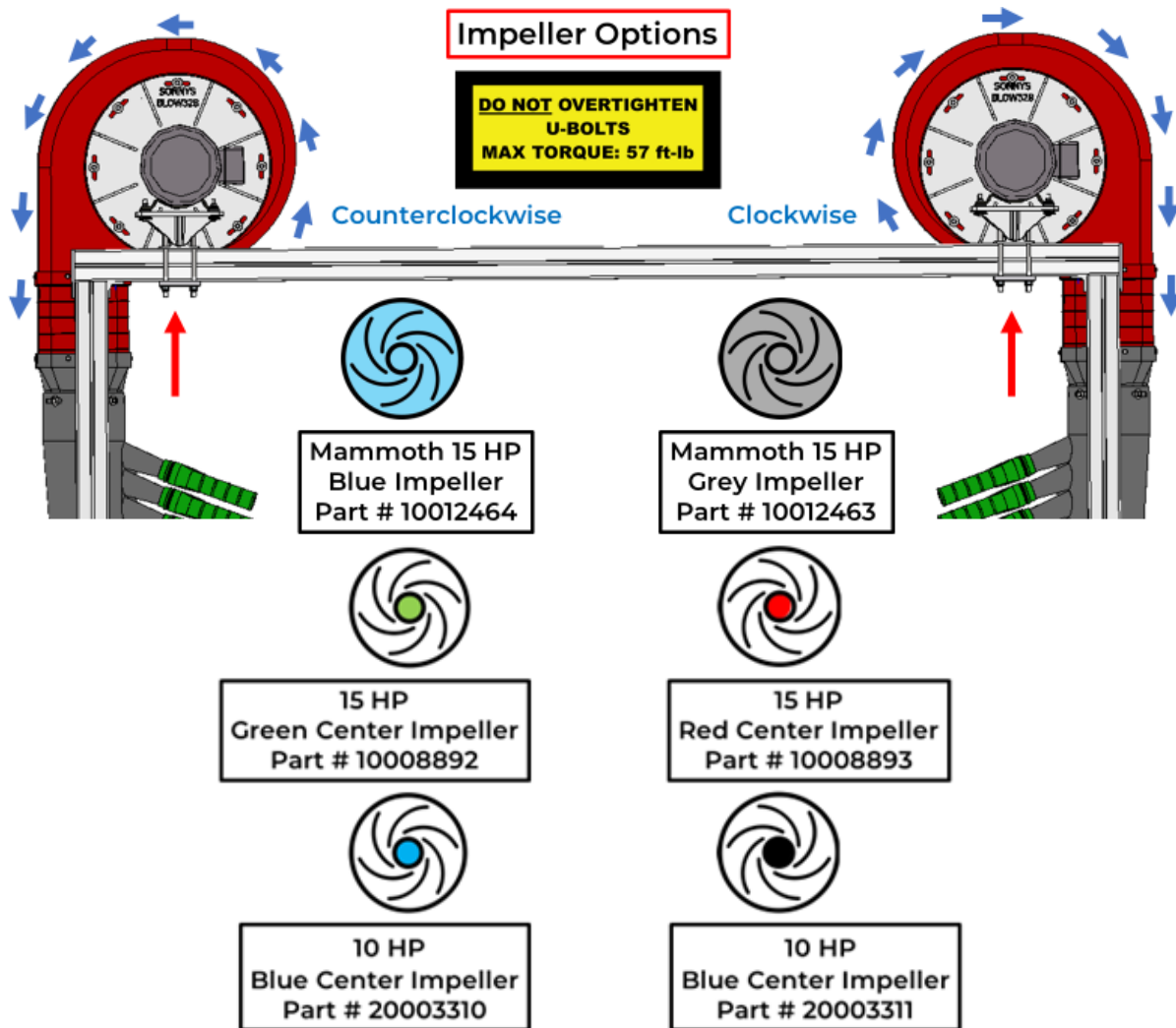
PROPER INSTALL

Follow all steps to properly install the Correct Blowers either on the Beam or on the Leg Frame. Only use the given Impeller Options per position on the Frame to ensure Blower optimization.

! **IMPORTANT:** Torque U-Bolts to 57 ft-lb.

! **DANGER:** Always Shutoff All Power to Conveyor and/or Equipment Before Starting Any Install, Maintenance, Service or Repairs. Failure to do this may result in personal injury, death, and/or dismemberment.

BEAM INSTALL – MOTOR SIDE



LEG INSTALL – MOTOR SIDE

Impeller Options

